
 Loctite 271 (92-809820)  
 2-4-C With Teflon (92-825407A12)

| Parts List |       |           |                           |     |          |
|------------|-------|-----------|---------------------------|-----|----------|
| Ref        | Class | Part      | Description               | Qty | Footnote |
| 25         | 12    | 814803    | WASHER                    | 1   |          |
| 26         |       | 49563 6   | SHIFT ROD                 | 1   | 2        |
| 27         |       | 48419     | ROD END                   | 1   |          |
| 28         | 23    | 26856     | BUSHING                   | 1   |          |
| 29         | 12    | 35950     | WASHER                    | 1   |          |
| 30         | 18    | 25191     | COTTER PIN                | 1   |          |
| 31         |       | 12016A 2  | DETENT ASSEMBLY           | 1   |          |
| 32         | 16    | 58152     | STUD                      | 1   |          |
| 33         |       | 98530     | KNOB                      | 1   |          |
| 34         |       | 816416A 3 | CO-PILOT LEVER            | 1   |          |
| 35         |       | 816564    | CO-PILOT DRIVER           | 1   |          |
| 36         | 12    | 816576    | WASHER                    | 1   |          |
| 37         |       | 816562 1  | BRAKE DISC                | 3   |          |
| 38         |       | 816413    | ARM (TOP)                 | 1   |          |
| 39         |       | 816414    | ARM (BOTTOM)              | 1   |          |
| 40         | 84    | 12649A 4  | HARNES ASSEMBLY           | 1   |          |
| 41         | 87    | 88107     | KEY SWITCH (SEE BELOW FOR | 1   |          |
| 42         | 11    | 93543     | NUT                       | 1   |          |
| 43         | 87    | 14645A 4  | TRIM SWITCH               | 1   |          |
| 44         |       | 49440     | NUT                       | 2   |          |
| 45         | 87    | 813960A 3 | SWITCH ASSEMBLY           | 1   |          |
| 46         | 10    | 12110     | SCREW                     | 2   |          |
| 47         | 54    | 64855     | CLAMP                     | 1   |          |
| 48         | 10    | 812832    | SCREW                     | 1   |          |
| -          |       | 89491 1   | KEY 1A                    | 1   |          |
| -          |       | 89491 2   | KEY 1B                    | 1   |          |
| -          |       | 89491 3   | KEY 1C                    | 1   |          |
| -          |       | 89491 4   | KEY 1D                    | 1   |          |
| -          |       | 89491 5   | KEY 1E                    | 1   |          |
| -          |       | 89491 6   | KEY 1F                    | 1   |          |
| -          |       | 89491 7   | KEY 2A                    | 1   |          |
| -          |       | 89491 8   | KEY 2B                    | 1   |          |
| -          |       | 89491 9   | KEY 2C                    | 1   |          |
| -          |       | 89491 10  | KEY 2D                    | 1   |          |
| -          |       | 89491 11  | KEY 2E                    | 1   |          |
| -          |       | 89491 12  | KEY 2F                    | 1   |          |